

Edwin Herasymiuk
2137 Sutherland Place
Harvey, LA 70058

November 23, 2005

Accuracy Speaks, Inc.
3960 North Usery Pass Rd.
Mesa, Arizona 85207

Re: Custom AR15 profile 17HMR barrel

Dear Mr. Derrick and/or Marty,

FINAL BARREL SPECIFICATIONS:

AR15 M4 Profile

Lightweight under hand guards

Step down for M203

16.1" Overall Length

Threaded for standard A2 Flash Hider

Provisions for standard 'F' Front Sight Base (added for clarity)

Stainless steel matte finish

Flat black duracoat or equivalent.

CZ V-22 Breech (updated/changed sample enclosed)

Match Grade breech

Match Recessed Target Crown

I am including the complete upper assembly by CZ for your use in reproducing the breech. I have a few parts of the breech that I want a little different:

1. Make the breech 3/16" (0.188") shorter (from shoulder to bolt face) than original to give clearance for the larger 17HMR magazine.
2. Please feel free to use a standard imperial roll pin versus the metric roll pin that is most likely used to hold the case extractor. This could even be a solid slip-fit pin, as I would assume the AR upper could hold the pins in place. I will have to replace the extractor with a slightly longer extractor anyway.
3. Make sure the top of the breech has a relief cut for an AR charging handle, if needed.

If you have any questions please feel free to contact me at the following numbers:

Work: 504-394-8106 Fax: 504-393-9838

Mobile: 504-881-8240 Hm: 504-362-8478

Thanks,

Edwin Herasymiuk

Here is my shipping address:

Edwin Herasymiuk
Gulf X-Ray Services, Inc.
2304 Engineers Rd. B2-U1
Belle Chasse, LA. 70037